



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3304-044
Job Sheet 181484



Part No: D3304-044

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Job Created: 7/27/18

Due Date: 8/22/18

Type: Stock

Note: DWG REV B IPP: D 04.11.26 Revised Steps 7 KJ/JLM

Ship Via:

SCRAP

Status: Scheduled

Job Tracking No:

Created By: Marie Lajeunesse

Description:

DAS
55
9-89

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/22/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	2 pcs		8/22/18	0.00	0.42	Bandsaw1		
110	Lathe Conv	2 pcs		8/22/18	0.00	1.31	Lathe Conv-1		
120	QC	2 pcs		8/22/18	0.00	0.00	QC2 Machining-2		
130	QC	2 pcs		8/22/18	0.00	0.00	QC8 Machining-2		
140	Small Fab	2 pcs		8/22/18	0.00	1.11	Small Fab-3		
150	QC	2 pcs		8/22/18	0.00	0.00	QC5		
160	Large Fab	2 pcs		8/22/18	0.00	1.12	Large Fab 1		
170	QC	2 pcs		8/22/18	0.00	0.00	QC9		
180	QC	2 pcs		8/22/18	0.00	0.00	QC5		
190	Powdercoat	2 pcs		8/22/18	0.00	0.08	Powdercoat3		
200	QC	2 pcs		8/22/18	0.00	0.00	QC3		
210	Small Fab	2 pcs		8/22/18	0.00	1.11	Small Fab-3		
220	QC	2 pcs		8/22/18	0.00	0.00	QC5		
230	Packaging	2 pcs		8/22/18	0.00	0.00	Packaging3-1		
240	QC21-SA	2 Ea		8/22/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	2.0832 ft (1.0416 ea)	90-Start up Operation	
M304TR0.875W.065	304 Round Tube .875 X .065W	3.7084 ft (1.8542 ea)	160-Large Fab	
BLBS-0016	Pip Pin	2 pcs (1 ea)	210-Small Fab	
CBL-460	Loop Sleeve	4 Ea (2 ea)	210-Small Fab	
D3304-8	Bracket	2 Ea (1 ea)	210-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	2	248	0
160-Large Fab	M304TR0.875W.065	4	20	0
210-Small Fab	BLBS-0016	2	12	0
	CBL-460	4	333	0
	D3304-8	2	16	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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Part Specifications

Specifications could not be found.

Plex 7/27/18 2:37 PM Dart.lajeunesse.marie



Container No: S120343



Part: D3304-044

Job No: 181484

Serial No/Batch: S120343

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/18/19

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Work Order update only ☐

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